Wednesday, 2/15/2006 3:45:53 PM

User: 🖠

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services Job Number : 25825A

Estimate Number

: 10332

P.O. Number This Issue

: N/A

S.O. No. : NA : 2/15/2006

: NC Prsht Rev. : NIA First Issue

: 24876A

: SMALL /MED FAB

Part Number **Drawing Number**

Drawing Name

: D2534 REV D : N/A

Project Number **Drawing Revision**

; D : NIA

060216

: D2534

: LOCK PLATE

Material : 2/28/2006 **Due Date**

Qty:

40 Um:

Each

Previous Run Written By

Checked & Approved By Comment

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

U

PG 1.0

PURCHASING



Comment: PURCHASING

Order (2) D2534 per (1) D2530

Issue P/O: 6/03

Email or ship DXF file to vendor

Laser cut D2534 flat pattern per Dwg D2534

Material release note required

2.0

3.0

D2534F

Lock Plate



Comment: Qty.:

2.0000 Each(s)/Unit

80.0000 Each(s)

Lock Plate

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: Inspect dimensions per template D2534-T1

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

Page 1

Dart	Aeros	pace Ltd
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W/O:		4.2	WORK ORDER CI	HANGES				
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		- i						
		A						
97		,						

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: <u>06/03/3</u>
			QA: N/C Closed:	Date:

NCR:			WORK OR	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annessal	Annual
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		4	,	÷				
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NOTE: Date & initial all entries

Dave. User:

Wednesday, 2/15/2006 3:45:54 PM Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 25825A

Part Number: D2534

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1 Identify and Stock

Location: 48

Job Completion



Dart Ae	rospace	Ltd							
W/O:			WC	RK ORDER CHANGE	ES				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
4									
			÷						
Part No	ē	PAR #:	Fault Cate	gory:					
					QA: N	I/C Close	d:	_ Date: _	
NCR:		V	VORK ORDI	ER NON-CONFORMA	NCE (NCF	₹)			
		Description of NC	-	Corrective Action Section	n B	Vorific	cation	Ammrayal	Ammerical
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	ion C	Approval Chief Eng	Approval QC Inspector
								N.	
W									
47									
	1								İ

NOTE: Date & initial all entries



DRAWN BY DESIGN DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA **B WILLIAMS** PH CHECKED # APPROVED DRAWING NO. REV. D D2534 SHEET 1 OF 1 SCALE TITLE DATE 04.12.14 LOCK PLATE 96.07.26 HOLE WAS 0.328 C

RELEASED 04.12.16

04.12.14 UPDATE NOTES 1.755 2.007 2.231 0.000 -R0.173 - R0.500 0.534 --0.7331.223 -1.575 -R0.096 1.795 1.923 -R0.125 2.117 -2.423 - 2.708 2.759 -RØ.200 R0.120 3.817 4.317 2.784 3.284 - R0.500

D2534 LOCK PLATE

RETURN TO 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK) GINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT (REF. DART SPEC. M304S11GA) NONE

2) FINISH:

3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015

4) ALL DIMENSIONS ARE IN INCHES

5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WITHOUT NOTICE WORK ORDER

SHOP COPY

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PART NO.

905 795 1320 P. 02 2 BL VAL-000504-001 2006:05 Pg 1/1

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Certified in accordance to Pressure Equipment Directive 97/23/EC.Annex L.,
Piuwgraph 4.3 by TÜV Aningetechnik Guidh (Notified Body Identification No. 10035)
Inspection Certificate EN10204-3.18

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